**TFS1000 STANDARD TECHNICAL SPECIFICATIONS**

- **Speed:** Up to 25 CPM
- **Board size:** 1000mm x 1000mm board blank
- **Board Magazine Stack height:** 1000mm
- **Board loading height:** 1020mm
- **Tray Outfeed height:** 400mm
- **Sample Power Consumption:** 11Kw, 32A/Ph, 400V, 3 Phase, N & E
- **Air Supply:** Up to 1.5 cfm @ 80 psi (5 bar)
- **Net Weight:** 500Kg
- **Glue:** Preo hot melt glue system
- **Specific Components:** Rockwell Controls, SMC Pneumatics
- **Colour:** RAL 7035 Grey

**BOARD SPECIFICATION**

- **Tray/Carton Styles:** Low/High Walled, Shelf Ready, 90° and mitred corners and pizza
- **Materials:** Fibre board and fluted corrugate
- **Fefco Styles:** 0300, 0301, 0415 and 0420. Can be adapted to suit most 03 and 04 styles

**OPTIONS**

- Vertical or horizontal card magazine
- Nordson or Meler hot melt glue system
- Crash lock system for hand erect trays
- Inline and right angle discharge
- Changepart or adjustable forming tools
- On demand multiple size tray forming
- Conveyors
- Automatic or robotic tray/carton loading and closing