

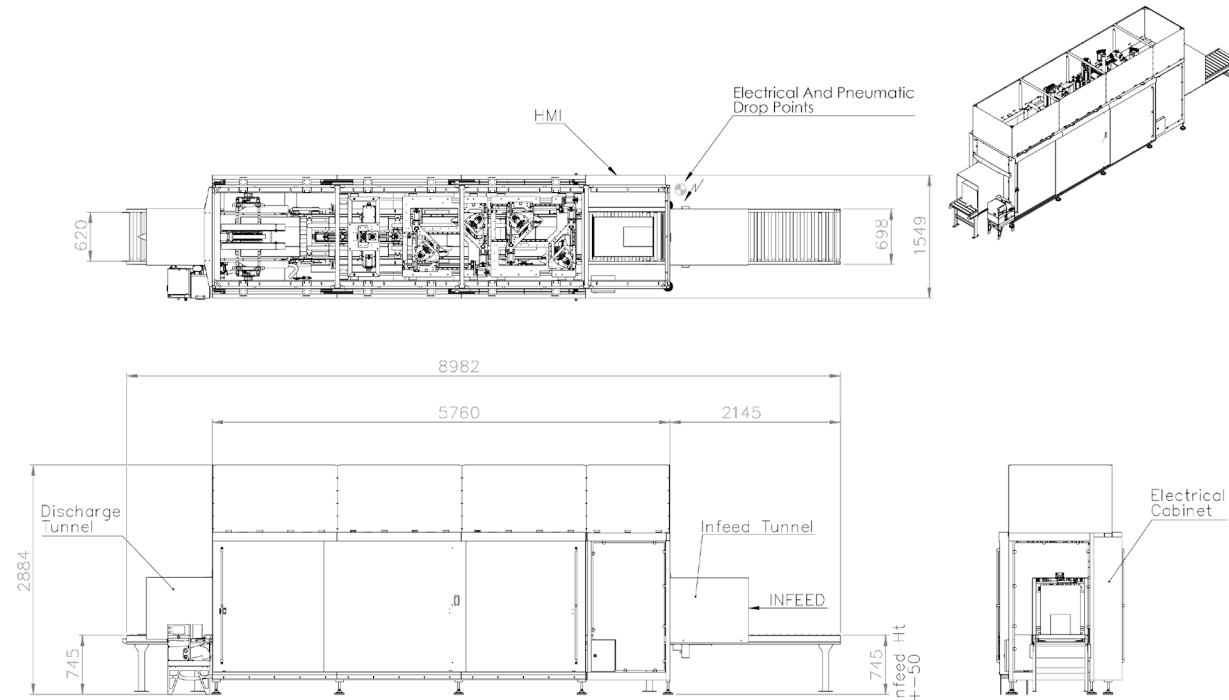
STANDARD TECHNICAL SPECIFICATIONS

- ◆ **Speed:** upto 10 Boxes per minute (dependent on box height)**
- ◆ **Box Footprint:** Fixed
- ◆ **Closure:** Cut/Crimp/Fold/Glue/Lid†
- ◆ **Min Box Footprint:** 320mm x 250mm (12.6" x 9.8")*
- ◆ **Max Box Footprint:** 750mm x 500mm (19.7" x 29.5")
- ◆ **Typical Max Cut Length:** 410mm (16.1") (dependant on box height and width)
- ◆ **Typical Infeed/Outfeed Height:** 700mm (27.5")
- ◆ **Sample Power Consumption UK, EU, AU:** 21Kw, 30A/Ph, 50Hz, 400V, 3 Phase, N & E
- ◆ **Sample Power Consumption USA:** 21Kw, 30A/Ph, 60Hz, 480V, 3 Phase, N & E
- ◆ **Air Consumption:** Average 25 cfm @ 80-100 psi / Peak 42.5 cfm @ 80-100 psi @ 15 cycles/min
- ◆ **Net Weight:** 3200Kg (7715lbs)
- ◆ **Specific Components:** Rockwell Control System
- ◆ Typical machine floorplan ref.: LS-27486
- ◆ Touchscreen operator interface with management information and remote diagnostics
- ◆ Emergency stops and safety circuitry, fully CE marked
- ◆ Mild steel powder coated main frame
- ◆ Low maintenance servo drives used for precision motion control and remote diagnosis

BOX SPECIFICATION

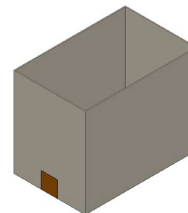
- ◆ **Box Styles:** HSC or FEFCO 0200/0300/0301. Preferred 0200/HSC.
- ◆ **Materials:** B, C and E fluted corrugate of various grades typical, but not limited.

*Minimum box size will be half of largest box dimensions being run. **Speeds are typical, based on standard specification and is dependent on pitch and box height, actual production speed may increase/decrease from stated, bespoke options available. †Additional closure options available including: glue and tape, lidding, strapping and bagging. Note: Recommended maximum weight for loaded box 25Kg (55lbs).

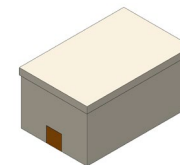


TYPICAL BOX INFEE / OUTFEED

TYPICAL BOX IN



TYPICAL BOX OUT CUT/CRIMP/FOLD/GLUE/LID REDUCED VOLUME 1



TYPICAL BOX OUT CUT/CRIMP/FOLD/GLUE/LID REDUCED VOLUME 2

